**Section 572.20 Commencement of the IPE**

The Individualized Plan for Employment (IPE) shall be initiated after the Assessment of Rehabilitation Needs Summary (89 Ill. Adm. Code 553.100) or the successful completion of trial work (89 Ill. Adm. Code 553.75).

(Source: Amended at 23 Ill. Reg. 12631, effective September 29, 1999)